

CLAIMS:

1. A method of making a printed identification card core including the steps of:
extruding polyethylene onto one side of a release film,
laminating a porous, printable polyolefin film to said polyethylene side of said
release film,
die cutting said porous, printable polyolefin film and said polyethylene film
around said printing to form a plurality of rectangular bodies each having a die cut transversely
extending fold line dividing each of said rectangular bodies into two identically sized rectangular
panels,
printing on said porous, printable polyolefin film within said panels,
removing a rectangular body from said release sheet, and
folding said rectangular body about said fold line to locate said printed polyolefin
surfaces on the exterior of said core.
2. The method of claim 1 including the further steps of:
inserting said foldable core into a laminatable pouch, and
laminating said pouch to said foldable core to form a tamper resistant identifica-
tion card.
3. A printable sheet for manufacturing cores for laminated identification cards,
said printable sheet including:
a plastic sheet having a release surface on one side thereof,
a layer of extruded polyethylene applied to said release surface of said plastic
sheet,

a layer of porous, printable polyolefin applied to said layer of extruded polyethylene, and

die cut panels formed in said layer of extruded polyethylene and said layer of porous, printable polyolefin.

4. A core for a laminated identification card, said core including:

an inner layer of polyethylene on each side of said core,

a pair of layers of porous, printable polyolefin located outwardly of said inner layers of polyethylene, and

printed indicia on said outer faces of said layers of printable polyolefin.